

# Crop Evolution through Molecular Plant Breeding

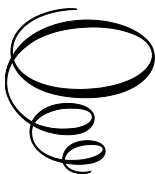


# Crop Evolution through Molecular Plant Breeding

Edited by

Praveen Kumar, Mainu Hazarika  
and Meghana Singh Rajotia

**Cambridge  
Scholars  
Publishing**



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Edited by Praveen Kumar, Mainu Hazarika and Meghana Singh Rajotia

This book first published 2024

Cambridge Scholars Publishing

Lady Stephenson Library, Newcastle upon Tyne, NE6 2PA, UK

British Library Cataloguing in Publication Data

A catalogue record for this book is available from the British Library

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ISBN (10): 1-5275-5646-8

ISBN (13): 978-1-5275-5646-1

# TABLE OF CONTENTS

Preface .....	x
Introduction .....	xii
Chapter 1 .....	1
Plant Breeding Unveiled: A Journey into Genetic Innovation Praveen Kumar	
1.1 Introduction	
1.2 Major Achievements of Plant breeding	
1.3 Genetic diversity and germplasm conservation	
1.4 Crossover, genetic drift and gene flow	
1.5 Transgene Technology	
1.6 Speed Breeding	
1.7 Limitations of Phenotype-Based Plant Breeding	
1.8 Molecular Plant Breeding	
1.9 The Pathway of Molecular Plant Breeding	
1.10 Notable Varieties Developed through Molecular Breeding Techniques	
Chapter 2 .....	24
Unraveling Genetic Markers in Plant Breeding Praveen Kumar and Mainu Hazarika	
2.1 Molecular Marker	
2.1.1 Morphological Marker/ Naked eye marker	
2.1.2 Protein-based markers/isoenzyme markers	
2.1.3 DNA-based marker/Molecular Marker	
2.2 Genetic marker	
Chapter 3 .....	43
Beyond Seeds: Exploring Diverse Populations in Plant Breeding Praveen Kumar and Lonishree Dutta	
3.1 Introduction	
3.2 Types of mapping population	
3.2.1 The F2 population	
3.2.2 Back cross line	

3.2.3 Near Isogenic Lines (NILs)	
3.2.4 Double Haploid	
3.2.5 Recombinant Inbred Lines (RILs)	
Chapter 4 .....	55
Charting the Genetic Landscape: Linkage Mapping and QTL Discovery	
Praveen Kumar, Mainu Hazarika and Lonishree Dutta	
4.1 Introduction	
4.2 Concept of Quantitative Trait Loci (QTL)	
4.2.1 Importance of Quantitative trait locus Mapping	
4.2.2 QTLs Analysis Procedure	
4.3 Methods of QTLs mapping	
4.4 QTL Confidence Interval	
4.5 LOD Score	
4.6 Conclusion	
Chapter 5 .....	70
Decoding Association Mapping in Plant Breeding	
Smrita Gogoi, Aradhana Pukhan and Meghana Singh Rajotia	
5.1 Introduction	
5.2 Importance of association mapping	
5.2.1 Advantages of association mapping over QTL mapping	
5.3 The general steps of association mapping	
5.3.1 Types of association mapping	
5.3.1.1 Candidate gene-based association mapping	
5.3.1.2 Genome-wide association mapping	
5.4 Concept and calculation of Linkage Disequilibrium (LD)	
5.4.1 Factors that can affect the outcome of association mapping studies	
5.5 Application of Association Mapping	
5.6 Limitations of Association mapping	
5.7 Conclusion and Future aspects of Association mapping	
Chapter 6 .....	81
Harnessing Marker-Assisted Selection Techniques	
Anju Kumari, Meghana Singh Rajotia and Praveen Kumar	
6.1 Introduction	
6.2 Applications of Marker assisted selection	
6.3 Steps for MAS	
6.4 Advantages of MAS	
6.5 Examples of MAS in crops	

6.6	Limitations	
6.7	Marker Assisted Backcrossing	
6.8	Advantages of MABC over Conventional back crossing	
6.9	Marker Assisted Gene Pyramiding	
Chapter 7	.....	91
Decoding Plant Genomics: Omics Approaches for Functional Insights		
Nabarun Roy, Ankur Tripathi and Praveen Kumar		
7.1	Introduction	
7.2	Genomics	
7.2.1	Structural genomics	
7.2.2	Functional genomics	
7.2.3	Comparative genomics	
7.3	Epigenomics	
7.4	Metagenomics	
7.5	Transcriptomics	
7.6	Proteomics	
7.7	Conclusion	
Chapter 8	.....	118
Unveiling Gene Fingerprints and Functional Analysis		
Lopamudra Singha, Meghana Singh Rajotia and Praveen Kumar		
8.1	Introduction	
8.2	Techniques applied for functional analysis of genes	
8.3	Functional analysis of genes	
8.3.1	Gene Expression	
8.3.2	SAGE	
8.3.3	Data Mining	
8.4	Gene regulation	
8.4.1	DNA Chips	
8.4.2	DNA microarrays	
8.5	Genome wide mutagenesis	
8.5.1	Yeast-two hybrids	
8.5.2	Deep Mutational Scanning	
8.5.3	RNAi	
8.5.4	Insertional Mutagenesis (Transposons/T-DNA)	
8.6	DNA fingerprinting	
8.6.1	What is DNA Fingerprinting	
8.6.2	Steps to DNA Fingerprinting	
8.6.3	DNA Fingerprinting Applications	

Chapter 9 .....	128
From Lab to Field: Gene Transfer Technologies and the World of Genetically Modified Crops	
Dimple Boro, Praveen Kumar and Mainu Hazarika	
9.1 Introduction	
9.2 Gene transfer technologies in plants	
9.2.1 Agrobacterium tumefaciens mediated gene transfer:	
9.2.2 Gene transfer by particle bombardment	
9.2.3 Gene transfer through microinjection	
9.2.4 Gene transfer by polyethene glycol	
9.2.5 Electroporation of protoplast	
9.2.6 Silicon carbide fibre-mediated transformation	
9.3 The roles of genetically modified techniques in crop improvement	
9.4 Conclusion	
Chapter 10 .....	137
Unleashing the Power of Bioinformatics: Tools for Genomics Research	
Bodeddula Jayashankar Reddy, Praveen Kumar and Ravi Kishan Soni	
10.1 Introduction	
10.2 Relationship between plant breeding and bioinformatics	
10.3 Bioinformatics tools in the plant breeding	
10.4 Gaps between plant breeding and bioinformatics	
10.5 Conclusion	
Chapter 11 .....	150
Phenomics: The Gateway to Understanding Plant Traits	
Laishram Monalisha, Meghana Singh Rajotia and Praveen Kumar	
11.1 Introduction	
11.2 Phenomics	
11.3 Importance of Phenomics	
11.4 Types of Phenomics	
11.5 Plant Phenomics Tools	
11.6 Phenomics in Field	
11.7 Application of Phenomics	
11.8 Achievements	
11.9 Future Directions	

Chapter 12 .....	167
Intellectual Property Rights in the Realm of Molecular Breeding	
Praveen Kumar and Ravi Kishan Soni	
12.1 Introduction	
12.2 Intellectual Property Rights Affecting Molecular Breeding	
12.3 Genetic transformation technologies	
12.4 Harnessing Molecular Techniques for Plant Variety Protection	
12.5 DUS Testing (Distinctness, Uniformity, and Stability)	
12.6 Key Questions and Considerations	
12.7 Decoding GM Seeds	
12.8 Ensuring Safety and Quality: Key Methods for Testing GM Seeds	
About the Editors.....	179

## PREFACE

Welcome to “Crop Evolution through Molecular Plant Breeding.” This book is a gateway to the captivating world where genetics and innovation meet to shape the future of agriculture.

Within these pages, you will embark on a journey through the exciting field of molecular plant breeding. From unraveling genetic markers to exploring cutting-edge omics approaches, each chapter reveals the secrets behind nurturing crops through advanced molecular techniques. To enhance your understanding and facilitate knowledge retention, this book goes beyond text alone. We have included a good collection of tables and diagrams throughout the chapters. These visual aids provide a dynamic and engaging learning experience, enabling you to grasp complex technologies and concepts with ease.

We begin by laying the foundation, introducing the captivating realm of molecular plant breeding. As we progress, we delve into the significance of genetic markers, the importance of diverse populations, and the power of linkage and association mapping.

Next, we uncover the potential of marker-assisted selection, functional genomics, and gene fingerprinting. We explore the realm of gene transfer technologies, delve into bioinformatics tools, and unlock the secrets of phenomics. Finally, we navigate the complex world of intellectual property rights in molecular breeding.

“The Genetic Greenhouse” aims to inspire plant breeders, geneticist, researchers, students, and enthusiasts. It is a concise and effective guide, designed to ignite your passion for pushing the boundaries of plant improvement.

Join us on this incredible journey as we nurture crop evolution within the genetic greenhouse.

**Dr. Praveen Kumar**  
**Editor-in-Chief**

# INTRODUCTION

Welcome to “Crop Evolution through Molecular Plant Breeding.” This book explores the fascinating world of molecular plant breeding, where genetics and innovation converge to revolutionize agriculture and shape the future of crop improvement.

Our team of chief editors, Dr. Praveen Kumar, Dr. Mainu Hazarika, and Meghana Singh Rajotia, brings extensive expertise in the field, ensuring that you receive the most up-to-date and relevant information.

Through a series of carefully crafted chapters, we cover key topics such as genetic markers, diverse populations, linkage and association mapping, marker-assisted selection, functional genomics, gene fingerprinting, gene transfer technologies, bioinformatics tools, phenomics, and intellectual property rights in molecular breeding.

This book is designed for plant breeders, geneticists, researchers, students, and enthusiasts eager to explore the frontiers of crop improvement. Rich with tables and diagrams, it offers a comprehensive understanding of molecular breeding principles, methodologies, and applications.

We express our gratitude to the contributors, researchers, and institutions for their invaluable insights and support in creating this book.

Join us as we step into the genetic greenhouse, nurturing crop evolution through the power of molecular breeding.

**Dr. Praveen Kumar**

# CHAPTER 1

## PLANT BREEDING UNVEILED: A JOURNEY INTO GENETIC INNOVATION

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### **1.1 Introduction**

Plant breeding has a rich history that dates back to the nineteenth century when organized selection efforts were first implemented. However, it was not until the rediscovery of Gregor Mendel's laws of inheritance that plant breeding truly gained a scientific framework. Since then, it has evolved into a highly structured and organized activity that has played a pivotal role in significantly increasing agricultural production. One of the primary limitations of traditional breeding methods is the reliance on phenotypic characteristics for evaluating the worth of different plant lines and individual plants. This dependence on observable traits has long been recognized as a factor that reduces breeding efficiency and, in some cases, delays the development of improved varieties. To overcome this limitation, the field of plant breeding embraced the use of DNA-based molecular markers. Molecular markers enable researchers to identify and map desired genes, facilitating efficient indirect selection for specific target traits. Their introduction into plant breeding has given rise to a new discipline referred to as "smart breeding," "molecular breeding," or "marker-assisted breeding". This approach leverages the power of molecular markers to enhance breeding activities and expedite the development of improved crop varieties. The incorporation of molecular markers in plant breeding has resulted in the creation of crop varieties often hailed as "Super Organics". These varieties are developed through marker-assisted breeding, which

### **A Brief works of Mendel's Works in Plant Breeding**

Mendel's laws, including the laws of segregation and independent assortment, provided a clear and logical framework for explaining how traits are inherited from one generation to the next. By meticulously observing the patterns of trait inheritance in pea plants and analyzing the resulting data, Mendel was able to propose these fundamental principles. These laws of inheritance were revolutionary because they introduced the concept of discrete units of inheritance, which we now know as genes. Mendel's work showed that these genes are passed down from parents to offspring in predictable patterns, and they retain their individuality even when not expressed in every generation. Furthermore, Mendel's use of statistical methods in biology was groundbreaking. By applying statistical analysis to his experimental data, Mendel was able to quantitatively test the significance of his observations and conclusions. This approach brought a new level of rigor and objectivity to the field of biology, which was primarily descriptive at the time. Mendel's use of statistics in genetics not only demonstrated the power of quantitative analysis but also paved the way for the integration of statistical methods in biological research. His work influenced subsequent generations of scientists to adopt statistical approaches in experimental design, data analysis, and hypothesis testing. This revolutionized the field of biology, enabling researchers to make more accurate and reliable inferences from their data. Today, statistical analysis is a fundamental aspect of genetic research and many other fields of biology. It plays a crucial role in various areas, including genome-wide association studies, population genetics, evolutionary biology, and bioinformatics. Mendel's pioneering use of statistical methods set the stage for the integration of quantitative analysis and experimentation in biological research, and it continues to be a vital component of modern genetic studies.



Historic Building of Mendel's Works (Photo taken from National Management Institute)

allows for precise selection and manipulation of genes associated with desirable traits. By utilizing molecular markers, breeders can strategically enhance the genetic makeup of crop plants, leading to improved cultivars with superior agronomic characteristics, increased yield potential, and enhanced product quality.

In essence, plant breeding can be considered as a form of “plant evolution directed by humans”. Its primary goal is to alter the genetic constitution of crop plants to make them more beneficial and valuable to human needs. The ultimate outcome of successful plant breeding efforts is the development of improved cultivars or varieties that exhibit remarkable agronomic traits, higher yield potential, and superior product quality, thereby contributing to the advancement of agriculture and addressing the evolving demands of society.

## **1.2 Major achievements of Plant breeding:**

The major achievements in plant breeding have revolutionized the field and had significant impacts on various applications (Table 1.1). They have paved the way for increased crop productivity, accelerated breeding cycles, understanding the genetic basis of traits, marker-assisted selection, genomic research and mapping, transgenic crop production, comparative genomics, precision breeding through gene editing, sequencing of crop genomes, and the integration of AI and machine learning in crop improvement. The development of marker-assisted CRISPR technology combines the power of CRISPR-Cas9 gene editing with the precision of molecular markers, allowing for more efficient gene editing and trait introgression in plant breeding programs. This advancement holds immense potential for targeted trait improvement and the development of improved crop varieties with desirable agronomic traits.

**Table 1.1: Major Achievements of Plant Breeding**

Year	Scientists	Achievement	Application
1865	Gregor Mendel	Discovery of the laws of inheritance	Foundation of modern genetics
1870	Sir John Lawes and Sir Henry Gilbert	Development of superphosphate fertilizers	Enhanced crop nutrient availability
1903	Hugo de Vries	Rediscovery of Mendel's laws and formulation of mutation theory	Understanding genetic variation and mutation
1909	Edward East	Development of the concept of heterosis (hybrid vigor)	Increased crop yield and quality
1911	George Harrison Shull	Development of inbred lines and hybrid corn	Improved crop productivity through hybridization
1928	Fredrick Bower	Discovery of photoperiodism in plants	Understanding plant responses to day length
1930	Nikolai Vavilov	Establishment of the concept of plant genetic resources	Conservation and utilization of crop diversity
1944	Norman Borlaug	Development of shuttle breeding	Accelerated breeding cycles
1953	Watson and Crick	Discovery of DNA structure	Understanding genetic basis
1960	Gurdev S. Khush	Development of semi-dwarf rice varieties	Green Revolution in rice
1970	Tanksley	Development of molecular markers	Marker-assisted selection
1983	Craig Venter	First complete sequencing of a genome	Genomic research and mapping
1996	Quatrano and Harada	Genetic manipulation of plant development	Transgenic crop production

2012	Jennifer Doudna and Emmanuelle Charpentier	CRISPR-Cas9 gene editing technology	Precision breeding and gene editing
2020	International Wheat Genome Sequencing Consortium	Sequencing of the wheat genome	Improved wheat breeding and trait selection
2021	AI and Machine Learning in Plant Breeding	Integration of AI and ML in crop improvement	Accelerated trait prediction and breeding optimization
2022	Marker-Assisted CRISPR	Integration of CRISPR-Cas9 with molecular markers	Efficient gene editing and trait introgression

### 1.3 Genetic diversity and germplasm conservation

Sir Otto Frankel coined the term ‘genetic resources’ in 1967 to highlight the relevance and need to consider germplasm as a natural resource for the long-term improvement of crop plants. The potentially harmful effects of genetic uniformity became apparent with the epidemic of southern corn leaf blight in the USA in 1970 which destroyed about 15% of US maize in just 1 year

### 1.4 Crossover, genetic drift and gene flow

**Crossover:** A chromosomal crossover takes place during meiosis and results in a chromosome with a completely different chemical composition from the two parent chromosomes. The significance of crossover in maintaining genetic diversity lies in the fact that it breaks down linkage disequilibrium between alleles. *Linkage disequilibrium refers to the non-random association of alleles at different loci on the same chromosome.* Through crossover, alleles that are physically close to each other on a chromosome can be separated and combined with different alleles from the homologous chromosome, effectively reshuffling the genetic deck and creating new combinations.

**Genetic drift:** Genetic drift is a process that introduces random variations in the frequencies of traits or genes within small populations. It occurs due

to chance events and can lead to the fixation or loss of specific genetic traits over time. In small populations, genetic drift can have a significant impact on the genetic composition of subsequent generations. Traits that were initially rare may become more common, and vice versa, purely by chance. Genetic drift is especially influential in populations that are geographically isolated or have a limited number of breeding individuals.

**Gene flow:** Gene flow refers to the transfer or exchange of genetic material, including traits or genes, between populations of organisms. It acts as a mechanism that helps maintain genetic diversity and prevent the accumulation of a large number of mutations within isolated populations. Gene flow can occur through various means, such as migration of individuals between populations, transfer of pollen or seeds, or even horizontal gene transfer in certain microorganisms.

The extent of gene flow varies considerably and depends on multiple factors, including the characteristics of the organism and the structure of the population. For instance, in *mobile populations*, where individuals frequently migrate and mix with different groups, genes are more likely to be widely distributed across the population. In contrast, *sedentary populations*, where individuals have limited mobility and tend to stay within a restricted area, may experience lower rates of gene flow. Consequently, gene flow can have a profound influence on the genetic structure and diversity of populations, shaping their evolutionary trajectory.

**Mutation** is any change in the sequence of the DNA encoding a gene which leads to a change in the hereditary material when an organism undergoes DNA replication.

**Recombinant DNA technology** enables the transfer and expression of specific genes into plants.

**Quantitative Trait Loci (QTL):** it is the genomic region that is involved in the control of a quantitative trait. *It is important to note that a single QTL can encompass one or more genes that contribute to the expression of the trait.* These genes may have additive, dominant, or epistatic interactions, meaning they can act independently or in combination to affect the trait. However, selection becomes less effective for traits that have moderate to

low heritability and are governed by numerous QTLs with small effects. Heritability refers to the proportion of phenotypic variation in a trait that can be attributed to genetic differences. In these cases, the genetic basis of the trait is more complex, involving multiple genes with minor effects. Since each QTL contributes only a small fraction of the trait's variation, selecting individuals based on these QTLs alone may not lead to substantial improvements. Many traits of economic importance, such as yield in crops, tend to fall into the latter category. These traits are often influenced by a large number of genes, each with a small effect. As a result, selective breeding for these traits requires a more comprehensive approach, considering multiple QTLs simultaneously or using advanced techniques such as genomic selection, which takes into account information from the entire genome rather than individual markers or QTLs.

**Clone and Clonal Selection:** a clone refers to a group of organisms that are genetically identical because they are derived from a single parent through asexual reproduction. In the case of clonal plants, all individuals within a clone have the same genotype, meaning they carry identical genetic information.

Due to their identical genotypes, the phenotypic variation within a clone is nonheritable. Any differences observed among individuals within a clone are generally attributed to environmental factors, such as variations in growing conditions or exposure to different stresses. Improving clonal crops typically involves different approaches, such as clonal selection, hybridization followed by individual plant selection, and mutagenesis coupled with selection. Clonal selection refers to the process of identifying and selecting superior individuals within a variable population of clonal plants. This is done based on desirable phenotypic traits, such as yield, disease resistance, or quality characteristics. By selecting and propagating the best-performing individuals, breeders aim to improve the overall quality and productivity of the clonal crop.

Hybridization followed by individual plant selection is another strategy used in clonal crop improvement. By crossing different individuals with desirable traits, breeders create hybrid offspring that possess a combination of desired characteristics. From the resulting hybrid population, individual

plants showing superior traits are selected and propagated as clones to establish improved varieties.

Mutagenesis, which involves inducing genetic mutations using radiation or chemical agents, can also be employed in clonal crop breeding. After mutagenesis, plants are screened for desirable traits, and individuals with improved characteristics are selected for further propagation.

However, the breeding of clonal crops presents certain challenges. Reduced flowering and fertility can hinder the production of seeds necessary for traditional breeding approaches. Additionally, clonal crops often have a perennial life cycle, which means they have a longer growth period and require more time for evaluation and selection. Furthermore, the genetic analysis of clonal crops can be complex due to their asexual reproduction, as traditional genetic tools that rely on recombination and segregation of genetic material may not be applicable.

## **1.5 Transgene Technology**

A gene introduced into an organism by recombinant DNA technology is known as a transgene, and a plant expressing such gene(s) is called a transgenic plant. The transgene is integrated into a suitable plant expression vector and then introduced into the plant cells using a suitable transformation technique like *Agrobacterium* coculture or particle gun acceleration.

the Cry protein specifying insect resistance in Bt crops, and suppression of the polygalacturonase gene in Flavr Savr transgenic tomato. The “Flavr Savr” tomato was the first transgenic to be approved in 1994 for commercial cultivation.

## **1.6 Speed Breeding**

Speed breeding is an innovative technique that aims to accelerate breeding programs and maximize genetic gain in crops. Initially employed by NASA for wheat cultivation in space, this method was further refined by scientists

at Queensland University for terrestrial use, resulting in the development of speed breeding.

The primary objective of speed breeding is to shorten the breeding cycle duration, enabling more generations of plants to be produced within a single year. This is achieved through the manipulation of environmental factors, particularly the photoperiod and temperature. By extending the period of continuous lighting in greenhouses, plant growth is stimulated, and photosynthesis is enhanced, leading to accelerated development.

Plants have diverse light requirements based on their natural habitats, categorized as long-day or short-day plants. Continuous lighting is particularly advantageous for long-day plants as it hastens their reproductive cycle, reducing the vegetative phase and allowing for a higher number of generations per year. In contrast, short-day plants necessitate specific lighting schedules to induce the reproductive phase within a shorter timeframe.

To implement speed breeding effectively, customized protocols are devised for each crop, considering its specific day length requirements, which directly impact flowering time. Furthermore, factors such as temperature, humidity, and soil composition, which vary across different crops, are meticulously taken into account. Artificial lighting sources, including LED lights, halogen lamps, high-pressure sodium (HPS) lights, or metal halide (MH) bulbs, are utilized in growth chambers to provide the necessary photosynthetically active radiation (PAR) for optimal photosynthesis. Temperature and humidity conditions are carefully adjusted to cater to the specific needs of each crop.

## **1.7 Limitations of Phenotype-Based Plant Breeding**

The value of a quantitative trait phenotype for selection depends on the heritability of the trait, which refers to the proportion of phenotypic variation that can be attributed to genetic differences. To accurately assess heritability and select individuals with desirable traits, it is necessary to conduct replicated trials in different environments. This allows for a

comprehensive understanding of how the trait expresses itself under diverse conditions.

However, conducting replicated trials in different environments increases the costs of evaluation and limits the trials to specific locations and seasons suitable for expressing the traits of interest. This means that off-season nurseries and greenhouse facilities cannot be used for selecting traits like yield, as certain traits, such as fruit/seed characteristics and yield, can only be evaluated at maturity. Consequently, selected plants cannot be immediately used for hybridization in the same generation or season.

Additionally, the phenotypic evaluation of many traits may require specific environments, including the introduction of specific pathogens or races. Creating such environments can be challenging and demanding. Moreover, the evaluation of some traits may be time-consuming, tedious, or expensive. Furthermore, environmental effects can introduce variability in phenotypic evaluation, making the results less reliable.

One limitation of phenotype-based breeding is the lack of an effective selection scheme during the early segregating generations (F2-F4) resulting from crosses. Various approaches based on the performance of parents or their progeny, such as F1 or later generations, have been proposed for selecting parents for hybridization to improve quantitative traits, but none of them is universally effective.

To overcome these limitations, new technologies are being developed as tools in breeding programs. Molecular breeding tools such as Marker Assisted Selection (MAS), marker-assisted backcrossing, marker-assisted recurrent selection, association mapping, and genomic selection have proven to be helpful in crop improvement. These technologies enable the creation of desired genetic variations and the achievement of breeding objectives. Transgenics, which involve the introduction of foreign genes into plants, are one such technology, although they are seen as an intermediate step and are not represented in the final product. Other technologies such as zinc-finger nuclease technology, oligonucleotide-directed mutagenesis, cisgenesis and intragenesis, RNA-dependent DNA methylation, grafting on transgenic rootstocks, and reverse breeding are also

being explored. These technologies target both simply inherited agronomic traits and complex traits.

While it was anticipated that varieties developed through these new technologies would reach commercial cultivation around 2015, it is important to note that their overall impact on global agriculture remains limited to a few crops and traits. Transgenic varieties are cultivated in a small number of countries and occupy only 10% of the world's cropped area. In contrast, molecular marker technology is widely accepted and remains the primary approach for supplementing plant breeding efforts to meet global food needs.

## **1.8 Molecular Plant Breeding**

In the late 19th and early 20th centuries, pioneering scientists such as Charles Darwin and Gregor Mendel made fundamental discoveries in the field of plant breeding and genetics (Darwin, 1859; Mendel, 1866). Their work laid the scientific foundation for plant breeding by establishing principles of hybridization, selection, and the relationship between genotype and phenotype. However, it took some time for these principles to be fully integrated into plant breeding practices. Initially, Darwin's principles of hybridization and selection, along with Mendel's laws of inheritance, were recognized by some plant breeders as significant (Shull, 1909). However, it took additional discoveries in quantitative genetics to reconcile Mendelian principles with the continuous variation observed for important traits in plant breeding (Paul and Kimmelman, 1988).

Fast forward to the 21st century, and we see the integration of advanced technologies with traditional breeding methods in modern plant breeding programs. This interdisciplinary approach, known as molecular plant breeding, has revolutionized crop improvement (Cooper et al., 2004; Nelson et al., 2004). Molecular plant breeding combines advancements in biotechnology, genomics, and molecular marker applications with conventional breeding practices to enhance the efficiency and precision of crop improvement.

Advancements in various fields such as plant biology, genetic variation analysis, cytogenetics, quantitative genetics, molecular biology, biotechnology, and genomics have further strengthened the scientific foundation of plant breeding (Baenziger et al., 2006; Varshney et al., 2006). The era of plant biotechnology began in the 1980s with the successful production of transgenic plants using *Agrobacterium* (Bevan et al., 1983; Fraley et al., 1983; Herrera-Estrella et al., 1983). This breakthrough paved the way for the commercialization of transgenic crops by 1996 (Kozziel et al., 1993; Delannay et al., 1995).

Molecular markers, such as DNA-based markers, have become indispensable tools in modern plant breeding programs. These markers enable breeders to identify and select plants with desired traits at an early stage (Edwards et al., 1987; Paterson et al., 1988). Association mapping and quantitative trait locus (QTL) mapping techniques have provided insights into the genetic basis of complex traits (Ragot et al., 1995). Genomic selection combines genotyping and phenotypic data to predict the breeding values of individuals, enhancing the accuracy of trait selection.

Furthermore, genetic engineering and genome editing techniques, such as antisense RNA technology, RNA interference (RNAi), zinc finger motifs, and CRISPR-Cas9, allow for precise manipulation of plant genomes to introduce or modify specific traits. Omics approaches, including genomics, transcriptomics, metabolomics, qtlomics, and epigenomics, have provided comprehensive insights into the genetic and molecular mechanisms underlying traits (Sharma et al., 2002).

These modern tools and techniques complement traditional breeding methods like phenotypic selection, hybridization, and backcrossing (Figure 1.2). By integrating these approaches, plant breeders can improve the efficiency and precision of their breeding programs, resulting in the development of crop varieties that address diverse agricultural challenges.

The combination of traditional breeding methods with modern techniques has transformed the field of plant breeding. Molecular markers, genomic selection, genetic engineering, and omics approaches have provided breeders with powerful tools to accelerate trait improvement and develop

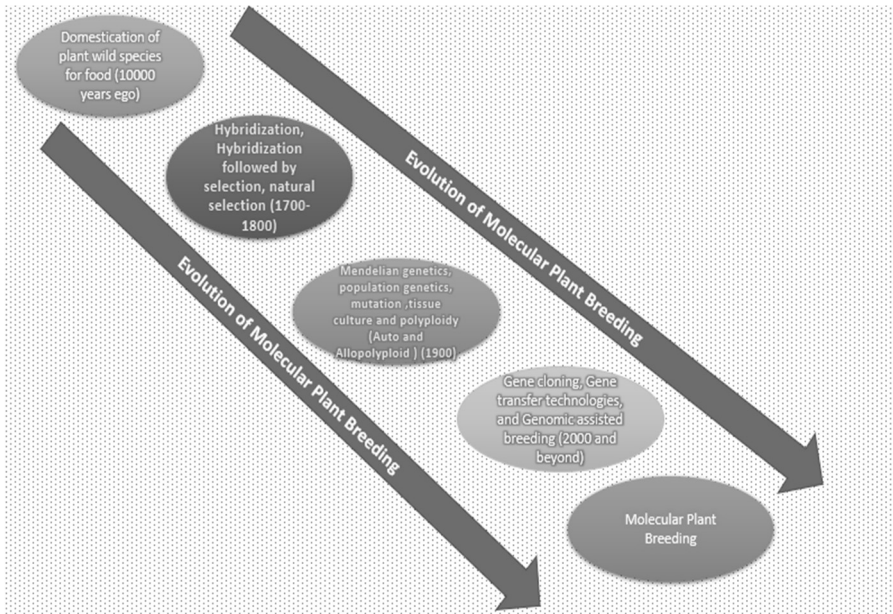
improved crop varieties. This integration of conventional and modern approaches holds great promise for meeting the global demand for sustainable and high-performing crops in the future. (Figure 1).

The table (1.1) presents an overview of different omics domains, including genomics, transcriptomics, proteomics, metabolomics, epigenomics, metagenomics, pharmacogenomics, and immunomics. Each domain focuses on specific molecular components and provides unique information about genes, transcripts, proteins, metabolites, epigenetic modifications, microbial communities, drug-gene interactions, and immune responses. These omics domains have diverse applications, such as gene discovery, biomarker identification, personalized medicine, and understanding complex biological systems. Integrated omics approaches involve combining multiple domains to obtain a comprehensive understanding of biological processes. By leveraging the power of omics technologies, researchers can unravel the molecular intricacies of organisms and pave the way for advancements in fields like agriculture, medicine, and environmental science.

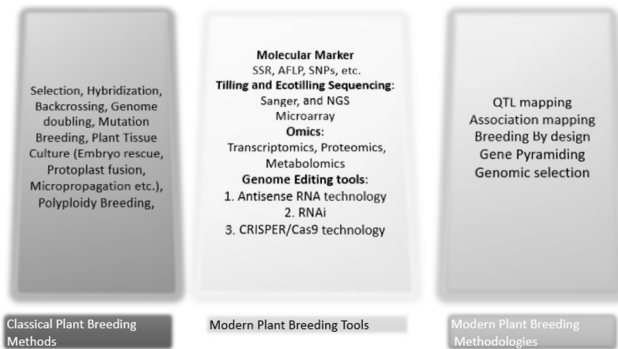
Table 1.2: Domains of Omics

Domain	Definition	Application	Information Content	Molecular Interest	Integrated Omics
<b>Genomics</b>	Study of the entire set of genes	Gene discovery, functional annotation, comparative genomics	DNA sequences, gene structure, gene expression levels	Genes, regulatory elements, non-coding regions	Genomics + Transcriptomics + Epigenomics
<b>Transcriptomics</b>	Study of RNA transcripts	Gene expression analysis, identification of non-coding RNAs	mRNA expression levels, alternative splicing patterns	Transcripts, isoforms, non-coding RNAs	Transcriptomics + Proteomics + Epigenomics
<b>Proteomics</b>	Study of all proteins in a cell or organism	Protein identification, quantification, and interactions	Protein abundance, post-translational modifications	Proteins, protein-protein interactions	Proteomics + Metabolomics + Epigenomics
<b>Metabolomics</b>	Study of small molecules/metabolites	Metabolic profiling, biomarker discovery, pathway analysis	Metabolite levels, metabolic pathways	Metabolites, biochemical reactions	Metabolomics + Genomics + Proteomics

<b>Epigenomics</b>	Study of heritable changes in gene expression	DNA methylation, histone modifications, chromatin structure	Epigenetic modifications, epigenetic regulation	DNA methylation, histone modifications	Epigenomics + Genomics + Transcriptomics
<b>Metagenomics</b>	Study of genetic material from environmental samples	Microbial community analysis, identification of novel species	Genetic diversity, functional potential of microbial communities	Microbes, microbial genomes, functional genes	Metagenomics + Metatranscriptomics + Metabolomics
<b>Pharmacogenomics</b>	Study of how genes influence drug response	Personalized medicine, drug discovery and development	Genetic variations affecting drug metabolism and efficacy	Drug-gene interactions, pharmacogenes	Pharmacogenomics + Genomics + Transcriptomics
<b>Immunomics</b>	Study of immune system components and responses	Vaccine development, immune-related disorders	Immune cell receptors, cytokines, immune response pathways	Immune system components, immune-related genes	Immunomics + Genomics + Proteomics



**Figure 1.1 The steps of evolution of molecular plant breeding**



**Figure 1.2 Classical and modern breeding techniques and methodologies used in plant breeding programs**

## 1.9 The Pathway of Molecular Plant Breeding

**I. Trait Identification:** The initial step in molecular plant breeding involves identifying the specific trait that requires improvement, such as disease resistance, yield potential, or nutritional quality. This step sets the foundation for the breeding process by defining the desired goal.

**II. Gene Discovery:** Scientists then embark on the journey of exploring the plant's genome to discover genes or genetic markers associated with the target trait. Through advanced techniques like genome sequencing and gene expression analysis, researchers uncover valuable genetic information.

**III. Gene Isolation and Characterization:** Once the target genes are identified, they are isolated and characterized to gain insights into their function and potential impact on the desired trait. This step involves studying the genes in detail, understanding their molecular structure and mechanisms.

**IV. Genetic Transformation:** The isolated genes are introduced into the target plant using various methods, such as *Agrobacterium*-mediated transformation or particle bombardment. This genetic transformation results in the creation of genetically modified plants that carry the desired genes.

**V. Plant Regeneration:** The transformed plant cells are cultured in a controlled environment using tissue culture techniques to stimulate their development into complete plants. This step allows for the production of a large number of transformed plants that can be further evaluated.

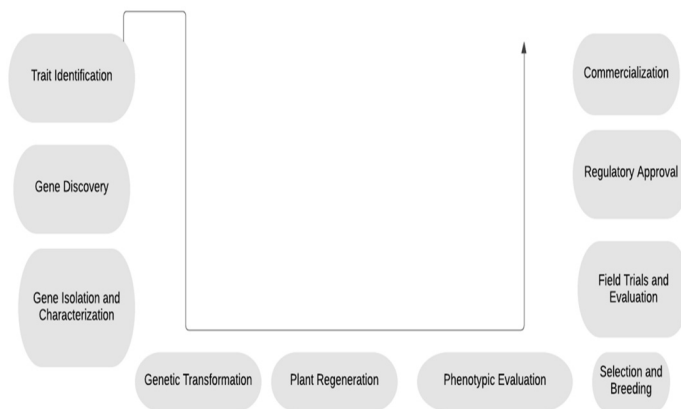
**VI. Phenotypic Evaluation:** The transformed plants undergo thorough evaluation to assess the expression of the desired trait. Researchers analyze their performance under different conditions, comparing them with non-transformed plants or existing varieties. This evaluation helps determine the effectiveness of the introduced genes.

**VII. Selection and Breeding:** Plants demonstrating the desired trait expression are carefully selected for further breeding. Traditional breeding methods, such as cross-pollination or self-pollination, may be employed to introduce the desired trait into elite breeding lines.

**VIII. Field Trials and Evaluation:** The selected plant lines undergo extensive field trials to evaluate their performance and stability over multiple growing seasons. These trials assess the plants' ability to withstand environmental stresses, disease resistance, yield potential, and other important agronomic traits.

**IX. Regulatory Approval:** Before a developed variety can be released for commercial cultivation, it must undergo regulatory approval to ensure its safety for human consumption and the environment. Rigorous testing and compliance with regulatory guidelines are essential to gain approval.

**X. Commercialization:** Once the regulatory approvals are obtained, the new variety is ready for commercialization. It is made available to farmers for cultivation, offering them an improved plant variety with enhanced traits and potential benefits.



**Figure 1.3: Flow diagram of molecular plant breeding**