

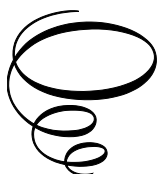
Eco-Friendly Bromination and Oxybromination of Diverse Organic Molecules

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By

Subbarayappa Adimurthy, Chitrakar Ravi
and Rajendra D. Patil

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PREFACE

The primary focus of this book is to introduce and make people aware of the eco-friendly brominating reagents available for graduate students, postgraduate students, and academic researchers and for the industrial community. We hope that it will help early researchers who would like to pursue their career in the field of chemistry, particularly in synthetic chemistry, as organobromo products are the key starting substrates in the diverse fields of chemistry such as natural products, pharmaceuticals, agriculture, fine chemicals and modern material chemistry. We have covered almost all brominating reagents available for the bromination of variety of organic substrates under various conditions.

The organization of the book is traditional. We have been able to cover topics around bromination by aromatic reactions (phenols, anilines, aromatic hydrocarbons, and heteroaromatics) and aliphatic substitution reactions (benzylic & active methylene compounds). Addition reactions across the double and triple bonds including styrenes and cyclic olefins are also covered. The oxidation of alcohols to carbonyl compounds, oxybrominations and oxidative esterifications using eco-friendly brominating reagents are included. In addition, the preparation of versatile bromo intermediates such as bromobenzene, N-bromosuccinimide, tetrabromobisphenol-A, bromoxynil, 4-nitrobenzyl bromide and 2,6-dibromo nitro aniline are described using eco-friendly brominating reagents.

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Dr. Chitrakar Ravi,
Dr. Rajendra D. Patil.

CHAPTER 1

INTRODUCTION

C. RAVI, R.D. PATIL, S. ADIMURTHY

1.1 Brief description of the bromination process and bromoproducts

Bromine is one of the fundamental elements of the periodic table, and the bromination of organic substances is an important type of reaction that is central to modern synthetic chemistry through the generation of active, stable and transformative intermediates in the production of agrochemicals and pharmaceuticals.¹ A wide range of bromo-organic compounds are starting substrates for a broad range of functional group interconversions and complex molecules syntheses used in pharmaceutical industries. Organobromides are also found naturally through photochemical

¹ (a) Ioffe, D.; Kampf, A. Bromine, Organic Compounds. Kirk-Othmer Encyclopedia of Chemical Technology, 5th ed.; John Wiley & Sons, Inc.: New York, 2004, Vol. 4, pp 340–345.

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(e) Gribble, G. W. The Diversity of Naturally Occurring Organobromine Compounds. *Chem. Soc. Rev.* 1999, 28, 335–346.

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reactions, geothermal events, and metabolic pathways.² Bromination of organic substrates is of special interest due to its stability and active nature towards the conversion of complex molecules synthesis. Most small-molecule active pharmaceutical ingredients (APIs) include bromination as a crucial step in their synthetic pathway, indicating the easily-unnoticed significance of bromination reactions.³

The crucial bromination pathways are substitution reactions (aromatics bromination), addition reactions, where the bromine is added to unsaturated double and triple bonds (unsaturated organic brominations), and the free radical process for saturated hydrocarbon brominations. Whether the brominating process is named radical or ionic depends on the types of substrates used.⁴

Molecular bromine is an adaptable brominating agent. Generally, most of the organic compounds are brominated using elemental bromine through electrophilic addition, and are generally used for determination of unsaturation with a bromonium ion or bromocarocation as the key intermediate; for aromatic and heterocyclic compounds and for the aliphatic C–H bonds the bromination reaction proceeds through electrophilic substitution. Numerous efforts have been pursued with elemental bromine in academia, industrial fields, and agriculture. However, its use should now be discouraged due to its hazardousness. Bromine is toxic, requires care in handling and is a strong irritant. The

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(b) Ponomaryov, Y.; Krasikova, V.; Lebedev, A.; Chernyak, D.; Varacheva, L.; Chernobroviy, A. *Chem. Heterocycl. Compd.* 2015, 51, 133–138.

(c) Yuan, J.; Liu, K.; Li, L.; Yuan, Y.; Liu, X.; Li, Y., *Molecules* 2014, 19, 14999–15004.

(d) Radl, S.; Stach, J.; Piša, O.; Cinibulk, J.; Havlíček, J.; Zajicova, M.; Pekarek, T.; *Heterocycl. J. Chem.* 2016, 53, 1738–1749.

⁴ Saikia, I.; Borah, A.J.; Phukan, P. *Chem. Rev.* 2016, 116, 6837–7042.

bromine vapor can directly affect breathing and damage the respiratory system. Elemental bromine is not selective in some cases and needs a catalyst to promote the brominations.⁵ Therefore, various effective and selective brominating reagents have been developed as alternatives to liquid bromine. N-Bromosuccinimide (NBS), discovered by Ziegler, is a good alternative brominating agent. NBS is used for the bromination of a wide variety of unsaturated and aromatic compounds and allylic and benzylic positions under mild reaction conditions.⁶ In addition, many brominating reagents have been discovered for the bromination of diverse organic substrates.

1.2 Different brominating reagents available for bromination reactions

In recent decades, several brominating agents have been introduced for the preparation of various bromo intermediates, and these intermediates have been employed for the synthesis of bioactive molecules. Herein, we describe the various reported brominating reagents employed for specific organic brominations.

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⁶ (a) Wohl, A. *Bromination of Unsaturated Compounds with N-Bromoacetamide: A Contribution to the Study of the Course of Chemical Processes.* *Ber. Dtsch. Chem. Ges. B* 1919, 52B, 51–63.

(b) Koval', I. V. *N-Halo Reagents. N-Halosuccinimides in Organic Synthesis and in Chemistry of Natural Compounds.* *Russ. J. Org. Chem.* 2002, 38, 301–337.

1	N-Bromobenzamide ⁷	phenol to tribromophenol
2	Bromonitromethane ⁸	benzene to bromobenzene
3	1,3-Dibromo-5,5-dimethylhydantoin (DBH or DBDMH) ^{9,10}	A variety of aromatic, heteroaromatic substrates and flavones
4	Tribromo- <i>m</i> -cresol bromide ¹¹	2,4,6-tribromo- <i>m</i> -cresol from <i>m</i> -cresol
5	Sodium Monobromoisocyanurate ¹²	2-bromo-phenol from phenol
6	Dibromoisocyanuric Acid ^{13,14}	bromination of aromatic, active and aliphatic amines
7	Tribromoisocyanuric Acid (TBCA) ^{15,16,17}	arenes to monobromoarenes, and the vicinal dihalogenation of alkenes and mono and di-bromination of dicarbonyl compounds

⁷ Moore, F. J.; Cederholm, A. M. Benzoyl-*p*-Bromophenylurea: A By-Product in the Preparation of Benzbromamide. *J. Am. Chem. Soc.* 1906, 28, 1190–1198.

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¹³ Roeger, C.; Wuerthner, F. Core-Tetrasubstituted Naphthalene Dimides: Synthesis, Optical Properties, and Redox Characteristics. *J. Org. Chem.* 2007, 72, 8070–8075.

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8	Bromodichloroisocyanuric Acid ¹⁸	bromination of activated arenes
9	Tetramethylammonium Tribromide (TMATB) ^{19,20,21}	nuclear bromination of aromatic hydrocarbons, di-bromination of allylic alcohols and benzylic bromination
10	Tetraethylammonium Tribromide (TEATB) ^{22,23}	bromination of activated aromatic compounds and a variety of flavones
11	Cetyltrimethylammonium Tribromide, Cl ₆ H ₁₃ - (CH ₃) ₃ N ⁺ Br ₃ (CTMATB) ^{24,25}	bromination of a wide range of aromatic compounds, such as anilines, phenols, anthracene, imidazoles, cresols, phloroglucinol, methyl 3-phenyl-2-propenoate, etc., and bromination of conjugated double bonds

¹⁵ de Almeida, L. S.; Esteves, P. M.; de Mattos, M. C. S. A New Regioselective Bromination of Activated Aromatic Rings. *Synthesis* 2006, 2, 221–223.

¹⁶ Tozetti, S. D. F.; de Almeida, L. S.; Esteves, P. M.; de Mattos, M. C. S. Trihaloisocyanuric Acids/Nax. An Environmentally Friendly System for Vicinal Dihalogenation of Alkenes without using Molecular Halogen. *J. Braz. Chem. Soc.* 2007, 18, 675–677.

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¹⁸ de Almeida, L. S.; Esteves, P. M.; de Mattos, M. C. S. Efficient Electrophilic Cobromination of Alkenes and Bromination of Activated Arenes with Bromodichloroisocyanuric Acid under Mild Conditions. *Synlett* 2007, 11, 1687–1690.

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12	Benzyltriethylammonium Tribromide ²⁶	bromination of aromatic compounds
13	Tetrabutylammonium Bromide (TBAB) ²⁷	regioselective bromination of activated aromatics and bromination of a variety of substituted acetophenones
14	Dioxane Dibromide ^{28,29}	bromination of a variety of aromatic compounds and bromination of a variety of substituted acetophenones
15	MeNBr ₂ and Me ₂ NBr ³⁰	di-bromination of various phenols
16	N-bromosuccinimide (NBS) ³¹	bromination of electron-rich aromatic compounds
17	Bis(dimethylacetamide) Hydrogen Dibromobromate ³²	bromination of anilines and phenols

²⁴ Bora, U.; Chaudhuri, M. K.; Dey, D.; Dhar, S. S. Peroxometal-Mediated Environmentally Favorable Route to Brominating Agents and Protocols for Bromination of Organics. *Pure Appl. Chem.* 2001, 73, 93–102.

²⁵ Bora, U.; Chaudhuri, M. K.; Dey, D.; Dhar, S. S. Peroxometal-Mediated Environmentally Favorable Route to Brominating Agents and Protocols for Bromination of Organics. *Pure Appl. Chem.* 2001, 73, 93–102.

²⁶ Pourmousavi, S. A.; Salehi, P. Synthesis of Benzyl Triethyl Ammonium Tribromide and its Application as a Highly Efficient and Regioselective Reagent for the Bromination of Activated Aromatic Compounds. *Acta Chim. Slov.* 2009, 56, 734–739.

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18	1,8-Diazobicyclo[5.4.0]undec-7-ene HydrobromidePerbromide (DBUH)Br ₃ ³³	Polycyclic aromatic compounds such as naphthalene, anthracene, and phenanthrene
19	TetraalkylammoniumDichlorobromate, Bu ₄ NBrCl ₂ ³⁴	bromination of phenols and naphthols
20	1-Benzyl-4-aza-1-azoniabicyclo[2.2.2]octane Tribromide ³⁵	bromination of both activated and deactivated aromatic amines as well as phenolic compounds
21	N, N-Dibromo-p-toluenesulfonamide (Dibromoamine-T) ³⁶	rapid bromination of activated aromatic compounds such as phenols, anisole, and anilines
22	N,N-Dibromo-N,N-1,2-ethylenebis(4-methylbenzenesulfonamide) ³⁷	bromination of various aromatic compounds

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23	[[K·18-crown-6]Br ₃] _n ³⁸	bromination of aromatic substrates
24	N-Octylquinolinium Tribromide ³⁹	bromination of all phenols, aromatic amines, alkenes, and alkynes
25	Silica-Supported Quinolinium Tribromide ⁴⁰	monobromination of aromatic amines
26	DABCO-Bromine (Bisbromine-1,4-diazabicyclo[2.2.2]octane Complex) ⁴¹	bromination of activated aromatic substrates
27	Tetrabromo Hydrogenated Cardanol or 2,4,4,6- Tetrabromo-3-(n-pentadecyl)-2,5-cyclohexadienone ⁴²	bromination of various aromatic amines and phenols, and α - naphthol
28	1-Butyl-3-methylimidazolium Tribromide ([Bmim] ⁺ Br ₃) ^{43,44}	monobromination of various amines and phenols and regioselective monobrominating agent of various alkanones

³⁷ Khazaei, A.; Manesh, A. A.; Safi, V. R.; Vaghei, R. G. Regioselective Bromination of Aromatic Compounds using N,N'-Dibromo-N,N'-1,2-Ethylene Bis(4-Methyl Benzene Sulfonamide). *Asian J. Chem.* 2005, 17, 2509–2512.

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29	BenzalkoniumTribromide (Benzal-Br ₃) ⁴⁵	bromination of phenols
30	1,2-Dipyridinium Ditribromide-Ethane ⁴⁶	<i>p</i> -brominating agent for acetanilides, phenols and anilines
31	1-Butyl-3-methylpyridinium Tribromide ⁴⁷	monobromination of anilines and phenols
32	(tert- Butylamino)triphenylphosphoniumTri bromide ⁴⁸	bromination of various phenol derivatives
33	Ethylenebis(N-methylimidazolium) Ditribromide ^{49,50}	bromination of phenol and aniline and monobromination of 1,3- diketones and β - keto esters
34	4,4-Dibromo-3-methylpyrazol-5-	selective para-bromination of phenols and anilines

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	one ⁵¹	
35	CetylpyridiniumTribromide ⁵²	selective reagent for the bromination of phenols, anilines, anthracene, chalcone, etc.
36	N-Bromophthalimide ⁵³	selective para-bromination of substituted benzenes
37	PyridiniumBromochromate ⁵⁴	bromination of N-phenylbenzamidines
38	QuinoliniumBromochromate ⁵⁵	bromination of anisole and acetanilide
39	PyridiniumDichlorobromate ⁵⁶	bromination of a variety of aromatic compounds
40	QuinoxaliniumBromochromate ⁵⁷	bromination aromatic compounds
41	HOBr ⁵⁸	bromination of benzoic acid
42	Phosphorus Oxybromide ⁵⁹	bromination of hydroxypyrimidines

⁵¹ Mashraqui, S. H.; Mudaliar, C. D.; Hariharasubrahmanian, H. 4,4-Dibromo-3-Methylpyrazol-5-One: New Applications for Selective Monobromination of Phenols and Oxidation of Sulfides to Sulfoxides. *Tetrahedron Lett.* 1997, 38, 4865–4868.

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43	Triphasic System of Bu ₄ N ⁺ HSO ₄ ⁻ , NaBr, and NaOC ₆ H ₅ ⁶⁰	bromination of cyclohexene
44	Ammonium Bromide ⁶¹	monobromination of anilines and anisoles
45	Iodine Monobromide ⁶²	bromination of α -naphthol
46	Bromine Chloride ⁶³	bromination of various aromatic compounds
47	Bromine Fluoride ⁶⁴	bromination of m-dinitrobenzene
48	Bromine Trifluoride ⁶⁵	bromination of deactivated aromatic compounds
49	PyridiniumHydrobromidePerbromide. (PyHBr ₃) ⁶⁶	selective bromination of double bonds
50	PyridiniumPerbromide ⁶⁷	bromination of cyclohexene, styrene, and vitamin C
51	Pyridine Sulfate Dibromide ⁶⁸	olefinic monomers bromination

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52	Tetrabromo-o-benzoquinone ⁶⁹	bromination of chalcones
53	PyrolidinoneHydrotribromide ⁷⁰	bromination of cyclohexene
54	Tetrabutylammoniumtribromide (TBATB) ⁷¹	bromination of substituted alkenes
55	BenzyltrimethylammoniumTribromide ⁷²	brominating agent for the anti-stereospecific addition of alkenes
56	N-Bromoacetamide ⁷³	tribromination of numerous unsaturated compounds
57	3-(2,2,2-Trimethylhydrazinium)propionate Perbromide ⁷⁴	tribromination of methyl acrylate

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58	Crown Ether Complexes of Molecular Bromine ⁷⁵	bromination of trans- β -methylstyrene
59	3-Bromo-3-(ethoxycarbonyl)-2,4-dioxo-1,2,3,4-tetrahydroquinones ⁷⁶	transbromination of cyclohexene
60	1,8-Diazabicyclo[5.4.0]undecene-7-bromotrichloromethane(DBU-BrCCl ₃) ^{77,78}	bromination of active methylene compounds and bromination of active methylene compounds
61	Diethyl N,N-Dibromophosphoramidate ⁷⁹	bromination of alkenes and cycloalkenes
62	3-Bromo-5,5-dimethylhydantoin ⁸⁰	bromination of allylic and benzylic

Propionate Perbromides as Novel Brominating Agents. Latv. PSR Zinat. Akad. Vestis, Kim. Ser. 1986, 5, 591–595.

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63	2,2-Dibromo-2-cyano-N,N-dimethylacetamide ⁸¹	α -monobromination of ketones
64	2-Bromo-2-cyano-N,N-dimethylacetamide ⁸²	bromination of α -carbon ketones
65	5,5-Dibromo-2,2-dimethyl-4,6-dioxo-1,3-dioxane ⁸³	bromination of saturated and α,β -unsaturated carbonyl compounds
66	3-Bromo-4,4-dimethyl-2-oxazolidinone (NBDMO) ⁸⁴	allylic bromination
67	o-Polybromoquinone ⁸⁵	bromination of both aromatic ⁸⁶ as well as selective α -bromination of α,β -unsaturated ketones
68	Phenyltrimethylammonium Tribromide ⁸⁷	bromination of carbonyl compounds

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69	N-Bromo-tert-butylamine ⁸⁸	bromination of allylic position of cyclohexene
70	4-(Dimethylamino)pyridinium Bromide Perbromide ⁸⁹	bromination of acetophenones
71	Tribromoacetic Acid ⁹⁰	α -mono or α -dibromination of ketones
72	2,4-Diamino-1,3-thiazole Hydrottribromide ⁹¹	bromination of aryl and styryl methylene ketones
73	1,2-Dibromoethane ⁹²	bromination of tertiary carbon
74	N,N-Dibromobenzenesulfonamide (Dibromoamine- B) ⁹³	bromination of β -diketones and β -keto esters
75	N,N'-Dibromo-N,N'-1,2-ethanediyldis[{(2,5-dimethylphenyl) sulfonyl} amine] ⁹⁴	bromination of allylic positions
76	N-Methylpyrrolidin-2-one Hydrottribromide (MPHT) ⁹⁵	α,α -dibromination of tetralones

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77	N,N,N',N'-Tetrabromobenzene-1,3-disulfonamide ⁹⁶	monobromination of benzylic positions
78	BenzimidazoliumBromochromate ⁹⁷	bromination of fluorene
79	Boron Tribromide ⁹⁸	selective benzylic bromination
80	Thionyl Bromide ⁹⁹	bromination of active methylenes
81	Bromotodinan ¹⁰⁰	bromination of toluene or cyclohexene

⁹⁵ Bekaert, A.; Provot, O.; Rasolojaona, O.; Alami, M.; Brion, J.-D. N-Methylpyrrolidin-2-One Hydrotribromide (MPHT) A Mild Reagent For Selective Bromination of Carbonyl Compounds: Synthesis of Substituted 2-Bromo-1-Naphtols. *Tetrahedron Lett.* 2005, 46, 4187–4191.

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1.3 Miscellaneous brominating reagents

1	Cyanogen Bromide ¹⁰¹	bromination of amino enones
2	Dibromoisocyanuric Acid (DBI) ¹⁰²	bromination of melamine
3	Imidazo[1,2-b]pyridazine–Bromine ¹⁰³	bromination of alkenes, ketones, N-heterocyclic compounds, etc.
4	Trimethylsilyl Bromide (TMSBr) ¹⁰⁴	bromination of anomeric esters
5	Bromodimethylsulfonium bromide ¹⁰⁵	bromination of epoxides
6	Hexabromoacetone ¹⁰⁶	bromination of carboxylic acids
7	Ethyl Tribromoacetate ¹⁰⁷	bromination of carboxylic acids

¹⁰¹ Alberola, A.; Andres, C.; Ortega, A. G.; Pedrosa, R.; Vicente, M. Cyanogen Bromide as a Useful Brominating Agent, Synthesis of α -Bromo- β -Aminoenones. *Synth. Commun.* 1986, 16, 1161–1165.

¹⁰² Gottardi, W. Hexabrommelamin. *Monatsh. Chem.* 1972, 103, 878–882.

¹⁰³ Stanovnik, B.; Tišler, M.; Drnovšek, I. 3-Bromoimidazo[1,2-b]pyridazine-Bromine and 3-Bromo-6-chloroimidazo[1,2-b]pyridazine-Bromine Complexes; New Brominating Agents for Organic Compounds. *Synthesis* 1981, 12, 987–989.

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¹⁰⁵ Olah, G. A.; Vankar, Y. D.; Arvanaghi, M. A New Synthesis of Cyclobutanones using Methyl Methylthiomethyl Sulfoxide. *Tetrahedron Lett.* 1979, 20, 3653–3656.

¹⁰⁶ Chavasiri, W.; Tongkate, P. Hexabromoacetone: A New and Efficient Brominating Agent for Synthesis of Alkyl and Acyl Bromides. Abstracts of Papers, 238th ACS National Meeting, Washington, DC, Aug 16–20, 2009; American Chemical Society: Washington, DC, 2009; ORGN-463.

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8	PentylpyridiniumTribromide ¹⁰⁸	bromination of a range of ketones, aromatics, alkenes and alkynes
9	HBr ¹⁰⁹	bromination of a range of alkenes, alkynes and aromatic compounds

1.4 Description of eco-friendly brominating reagent

Although, various brominating agents have been explored for the brominations, the production of bromo-intermediates themselves still holds importance. Further, while a lot of efforts have been made in both the academic and industrial fields to adopt the greenness process, the use of various hazardous reagents remains and generates large amounts of waste. Hence, it is necessary to develop sustainable reagents, particularly for bromination reactions. Recently, an eco-friendly brominating reagent was developed from an intermediate of the bromine manufacturing process that contains a 5:1 molar ratio of NaBr–NaBrO₃ (designated as BR-A). Upon acidification, BR-A releases bromine (Br₂) *in-situ* and is accountable for the addition across the variety of unsaturated substrates such as alkenes and alkynes to produce corresponding dibromo-derivatives with high atom efficiency and functional group tolerance (CO₂Et, OAc, OMe, carbonyl, methylenedioxy, Cl and NO₂).¹¹⁰ Further, BR-A, when treated with NaOCl, affords another composition comprising of a 2:1 mole ratio of NaBr–NaBrO₃, which upon acidification generates BrOH, which is responsible for the bromination of a wide range of organic

¹⁰⁸ Salazar, J.; Dorta, R. PentylpyridiniumTribromide: A Vapor Pressure-Free Room Temperature Ionic Liquid Analogue of Bromine. *Synlett* 2004, 1318–1320.

¹⁰⁹ (a) Barhate, N. B.; Gajare, A. S.; Wakharkar, R. D.; Bedekar, A. V. Simple and Practical Halogenation of Arenes, Alkenes and Alkynes with Hydrohalic Acid/H₂O₂ (or TBHP). *Tetrahedron* 1999, 55, 11127–11142. (b) Espenson, J. H.; Zhu, Z.; Zauche, T. H. Bromide Ions and Methyltrioxorhenium as Cocatalysts for Hydrogen Peroxide Oxidations and Brominations. *J. Org. Chem.* 1999, 64, 1191–1196.

¹¹⁰ Adimurthy, S.; Ramachandraiah, G.; Bedekar, A.V.; Ghosh, S.; Ranu, B.C.; Ghosh, P.K. Eco-friendly and versatile brominating reagent prepared from liquid bromine precursor. *Green Chem.* 2006, 8, 916–922.

substrates, including aromatic substitutions and active methylene compounds such as benzylic and α -ketone brominations.¹¹¹ The details will be discussed in the proceeding chapters on eco-friendly brominating reagents and their applications.

¹¹¹ Adimurthy, S.; Ghosh, S.; Patoliya, P.U.; Ramachandraiah, G.; Manoj Agrawal, M.R.; Gandhi, S.; Upadhyay, C.; Ghosh P.K.; Ranu, B.C. An Alternative Method for the Regio- and Stereoselective Bromination of Alkenes, Alkynes, Toluene Derivatives and Ketones Using a Bromide/Bromate Couple. *Green Chem.* 2008, 10, 232-237.

CHAPTER 2

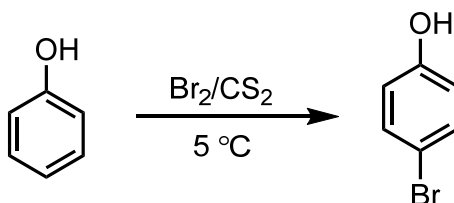
AROMATIC BROMINATIONS THROUGH SUBSTITUTION REACTIONS

C. RAVI, R.D. PATIL, S. ADIMURTHY

2.1 Bromination of phenols and naphthols

2.1.1 Bromination of phenols using the Br₂/CS₂ system

In 1921, Adams and Marvel studied the bromination of phenol using elemental bromine for the preparation of *p*-bromophenol. They found that through the portionwise addition of bromine at a low temperature (5 °C) to the solution of phenol in carbon disulfide, *p*-bromophenol was obtained selectively with an excellent yield (**Scheme 1**).¹



Scheme 1. Bromination of phenols using the Br₂/CS₂ system

Nishigaki *et al.* explored the same *p*-bromophenol preparation regioselectively through the bromination of phenols in a mixture of acetic acid and water in the presence of tetramethylammonium bromide at 25 °C for 2 h.² Heller *et al.* investigated the action of bromine on acetamidohydroxybenzoic acids

¹ Adams, R.; Marvel, C. S. *p*-Bromophenol. *Org. Synth.* 1921, 1, 39.

² Nishigaki, J. Preparation of 4-Bromophenols by Regioselective Bromination of Phenols. *Jpn. Kokai Tokkyo Koho JP 08127543 A* 19960521, 1996.

and acetamidophenols. In particular, acetamido-2-hydroxybenzoic acid produced selectively the monobrominated product with molecular bromine with or without heating on a water bath.³ Further, Takechi and Fukai regioselectively prepared *p*-bromophenols in 1,2-dimethoxyethane through the bromination of phenols at room temperature for 5 h in excellent yields.⁴ Becker *et al.* developed a high positional synthesis of *p*-bromophenol through the bromination of phenols at -20 to +50 °C. The solvent selection plays a vital role in the selectivity.⁵ Tishchenko *et al.* developed a simple procedure for the preparation of *p*-bromophenol from phenol using elemental bromine in an aqueous solution.⁶

Rajaram *et al.* used iodine and anhydrous aluminum chloride as catalysts for the preparation of *p*-bromophenol.⁷ Chalabiev *et al.* reported dibromophenol synthesis via the bromination of phenol using bromine, with 16–25% aqueous sodium hypochlorite or 25–30% aqueous hydrogen peroxide as the oxidizing agents.⁸ Becker *et al.* have developed a selective synthesis of *p*-bromophenol from phenol in different esters as solvents with bromine at -20 to +50 °C; they observed the crucial role of the solvent in the reaction system.⁹ Avdeenko *et al.* reported the synthesis of *N*-acyl-2-bromo-4-aminophenols, *N*-acyl-2,6-dibromo-4-aminophenols, *N*-acyl-2,3,6-tribromo-4-aminophenols, and *N*-acyl-2,3,5,6-tetrabromo-1,4-benzoquinone benzoquinone imines from *N*-acyl derivatives of *p*-

³ Heller, G. Action of Bromine on Acetamidohydroxybenzoic Acids and Acetamidophenols. *J. Prakt. Chem. (Leipzig)* 1931, 129, 257–267.

⁴ Takechi, N.; Fukai, Y. Preparation of *p*-Bromophenols by Regioselective Bromination of Phenols. *Jpn. Kokai Tokkyo Koho JP 2000309555 A* 20001107, 2000.

⁵ Becker, A.; Kornberg, N.; Croitoru, B. Process for Preparing *p*-Bromophenol and Related Compounds. *Ger. Offen. Patent Appl. DE 3742515 A1* 19880714, 1988.

⁶ Tishchenko, D. V. The Halogenation of Aromatics in Aqueous Solutions. *J. Russ. Phys.-Chem. Soc.* 1928, 60, 153–162.

⁷ Rajaram, J.; Kuriacose, J. C. Bromination of *p*-bromophenol. II. Catalysis by Iodine and anhydrous Aluminium Chloride. *Aust. J. Chem.* 1969, 22, 1193–1198.

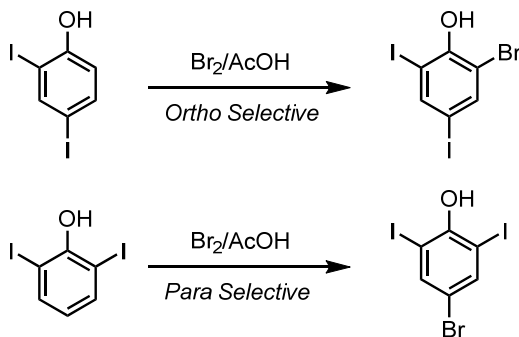
⁸ Becker, A.; Kornberg, N.; Croitoru, B. Process for Preparing *p*-Bromophenol and Related Compounds. *Ger. Offen. Patent Appl. DE 3742515 A1* 19880714, 1988.

⁹ Chalabiev, C. A.; Sadygov, O. A.; Gurbanov, M. S.; Shtejnberg, B. Y. Method of Dibromophenol Synthesis. *U.S.S.R. Patent Appl. SU 1768574 A1* 19921015, 1992.

aminophenols, 4-amino-1-naphthols, and *p*-phenylenediamines based on the solvent, temperature, and molar ratio of the starting material to the molecular bromine.¹⁰

2.1.2 Bromination of phenols using Br₂/acid system

Bromination of organic compounds is generally achieved with the equimolar addition of bromine with the substrates. The produced HBr is used in the preparation of value added brominated products either by the addition of oxidants and reagents or is disposed of as waste, causing serious environmental problems. Oxidizing reagents have been used to recycle HBr through the oxidation and subsequent bromination of the organic compounds. The Br₂/AcOH system is a good source for the bromination of aromatic and hetero aromatic compounds. The bromination of 1,4- and 2,6-diiodophenol was reported by Brenans *et al.* with bromine in acetic acid (Br₂/AcOH) to get 6-bromo-2,4-diiodophenol and 4-bromo-2,6-diiodophenol, respectively (**Scheme 2**).¹¹



Scheme 2. Bromination using the Br₂/Acid system

Chumachenko *et al.* developed a procedure for the preparation of 3,5-dibromo-4- hydroxybenzoic acid from *p*-hydroxybenzoic acid using 2.5

¹⁰ Avdeenko, A. P.; Marchenko, I. L.; Kostygova, N. V. Bromination of N-acyl Derivatives of *p*-Aminophenols, 4-Amino-1- naphthols, and *p*-Phenylenediamines. Ukr. Khim. Zh. 2001, 67, 43–49.

¹¹ Brenans, P.; Yeu, K. Bromodiiiodophenols, Symmetrical Trihalogeno Compounds. Compt. Rend. 1930, 190, 1560–1561.